

WELDING AND HOT-WORK PERMIT (Electric Welding, Oxyacetylene Welding, Burning and Other Hot-Work)		PERMIT NUMBER
FROM	PORT OF BETHEL P.O. BOX 388 BETHEL, ALASKA 99559	TO
This permit authorizes the below described welding, burning, or other hot-work to be performed on the waterfront facility or on vessel moored thereto while hazardous materials are being handled, stored, stowed, leaded, or discharged there, subject to the requirements listed hereafter.		
DESCRIPTION OF WORK		LOCATION
		VALID
PERSONNEL	A qualified operator shall be in charge. All persons using any welding or hot-work equipment shall be fully qualified in its use and associated safety procedures.	
EQUIPMENT	All equipment shall be in good condition. Oxygen and acetylene cylinders shall be placed in an upright position and properly secured. House shall be free of leaks. In confined spaces mechanical ventilating equipment shall be supplied to exhaust fumes to the outer atmosphere. Each electrical welding machine shall be properly grounded to prevent arching. Welding machines driven by liquid fuel shall be equipped with drip pans and shall be fueled off the pier.	
SCENE	All flooring in the area of operation shall be swept clean. Wooden planking shall be wet down. All combustible material shall be removed 30 feet from the work area or protected with an approved covering such as asbestos, baffles, metal guards, or flameproof tarpaulins. The welding foreman or their authorized representative shall make an inspection of the area and adjoining areas before and hot-work is started. The welding foreman or their authorized representative shall notify the welder of all fire hazards in the area.	
FIRE PROTECTION	A competent fire watch shall be maintained. The fire watch shall have immediately available at least one UL approved fire extinguisher containing an agent appropriate to existing conditions. A fire hose shall be available, already led out, and with pressure at the nozzle. Flammable vapors, liquids or solids must first be completely removed from any container, pipe, or transfer line subject to hot-work. Tanks used for storage of volatile substances must be tested and certified gas free prior to starting hot-work. Proper safety precautions in relation to purging, inerting, or venting shall be followed for hot-work on containers.	
GENERAL	All safe practices, local laws and ordinances shall be observed. See NATIONAL FIRE CODE 51B. In case of fire or other hazard, all equipment shall be completely secured.	
ADDITIONAL DIRECTIONS OR ORDERS		
DATE	ISSUED BY	
I acknowledge receipt of this welding and hot-work permit and agree to comply and to require my employees to comply with its requirements. I understand that failure to comply with these requirements will result in cancellation of the permit and may subject the responsible person to the penalties prescribe by the Ports and Waterways Safety Act (33 USC 1226-1227).		
DATE	TITLE	SIGNATURE